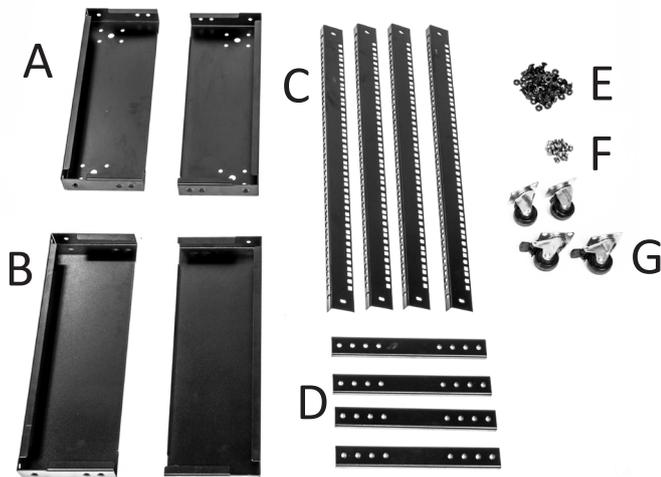


Open Server Rack Assembly Instructions (8RU up to 24RU)



Parts List

- A 2x bottom plate
- B 2x top plate
- C 4x upright posts
- D 4x plate supports
- E 32 x 13mm nut and bolt sets
- F 16 x 10mm nut and bolt sets (wheels)
- G 4 x wheels (2 with brakes and 2 standard)

Tools Required

- 13mm spanner or ratchet
- 10mm spanner or ratchet
- Phillips head screw driver
- 5mm Allen key



Assembly Instructions

Step 1. Start with both top plates (parts B) and 2 plate supports (parts D) as seen in Figure 1

Step 2. Place the support on the inside of the plate and bolt together using bolt sets (parts E). Affix 2 bolts to each plate so there are a total of 4 in each support as seen in Figure 2. You can make the rack shorter or longer in depth by bolting these in different positions along the plate support. Repeat with the other support. The top plate is now completed (Fig 3).

Step 3. Take 2 remaining plate supports (parts D) and repeat Step 2 with the 2 bottom plates (parts A).



Figure 1



Figure 2



Figure 3

Step 4. Take the completed bottom section and 1 upright post (part C). Slide the upright post into the corner of the bottom section (Fig 4) ensuring that the numbers on the front of the rack are reading correctly. Bolt into place using 2 bolts (parts E) as seen in Figure 4.1. Each post has a correct place. If the numbers are reading incorrectly, switch the post to an opposite corner.

Step 5. Repeat step 4 with all other posts until completed (Fig 5)



Figure 4



Figure 4.1



Figure 5

Step 6. Take the completed top section and place on top aligning all posts into the corner holes (Fig 6). Bolt in place as per previous step using 2 bolts (parts E) per post.

Step 7. Turn the rack over. Affix the wheels to the rack using bolt sets (parts F) as seen in Figure 7.



Figure 6



Figure 7